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|------------|-----------------------|------------|
| z | as in zoo | continuous |
| qu | as in quit (koooo) | continuous |
| th | as in that | continuous |
| sh | as in she | continuous |
| ch | as in chair | stop |
| ee | as in feet | continuous |
| oa | as in boat | continuous |
| ai | as in rain | continuous |
| ur, ir, er | as in hurt, bird, her | continuous |
| ar | as in car | continuous |
| or | as in for | continuous |
| oi/oy | as in boil, boy | continuous |
| au/aw | as in haul, saw | continuous |
| ew | as in chew | continuous |